THE CYLINDER, the cylinder head and the cylinder piston are moulded from first-rate Swedish cast iron.

THE CRANKSHAFT is made from an alloy steel. It has round bearing surfaces and is provided with well balanced counterweights.

THE PISTON ROD is made from an alloy steel. It is of a strong construction and provided with a bushing for the gudgeon pin and two-parted piston rod bearings of bronze metal lined with white metal. The gudgeon pin is hardened and ground.

THE REGULATOR which is a free stroke regulator, the fuel pump device and the cooling water pump are combined into an aggregate fixed at the motor cylinder.

THE LUBRICATOR is automatic and serves to oil the cylinder and the piston, bed plate and piston bearings.

THE BEARING neutralizing the axial pressure of the screw shaft is an SKF ball bearing.

THE FRICTION CLUTCH which can be supplied to the equipment V on request is mounted on the engine frame and provided with intermediate shaft and trust bearings with SKF ball bearings.